



SPECIFICATIONS	MODEL	PR-60A	PR-80A
Range of thread	Max. diameter	□60 mm	□125 mm
	Min. diameter	□15 mm	□25 mm
	Pitch	0.75→3.0 mm	0.75→6.0 mm
	Range of length (in-feed)	1→50 mm	1→30 mm
	Range of length (thru-feed)	1→Free	1→Free
Rolling Dies	Speed range	30→200 RPM	60→220 RPM
	Max. diameter	□140 mm	□150 mm
	Bore diameter	□40 mm	□54 mm
	Width range	50 mm	35→70 mm
	Key way	8 mm	10 mm
Range of Dies spindle distance	Max. distance	210mm	210mm
	Min. distance	75 mm	90 mm
Max. rolling pressure		8 Tons	25 Tons
Main power		3.75kw	7.5kw
Hydraulic power		2.2kw	3.75kw
Coolant power		0.09kw	0.19kw
Height from floor to spindle center		740 mm	1070 mm
Floor space required		1360L x 1250W mm	1780L x 1650W mm
Over height		1450 mm	1550 mm
Weight	Net weight	1450 kgs	2500 kgs
	Gross weight	1600 kgs	2800 kgs

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