



# JPF SERIES 5 STATION NUT PARTS FORMER



SPECIFICATION 規格/機型	MODEL	JPF 8B5S	JPF 10B5S	JPF 14B5S	JPF 17B5S	JPF 19B5S	JPF 24B5S	JPF 28B5S	JPF 32B5S	JPF 36B5S	JPF 38B5S	JPF 41B5SS	JPF 41B5S	JPF 45B5S
FORGING STATION 模數		5												
CUT-OFF DIA. MAX. 最大切斷直徑	(mm)	8	10	14	17	21	26	28	33	36	38	41	41	45
CUT-OFF LENGTH MAX. 最大切斷長度	(mm)	20	25	30	35	40	50	55	65	70	80	80	80	100
KICK-OUT LENGTH MAX. 後托頂出長度	(mm)	30(15)	38(20)	42(25)	50(30)	58(35)	66(40)	75(45)	85(50)	90(60)	100(70)	100(60)	115(70)	120(80)
P.K.O. LENGTH MAX. 前托頂出長度	(mm)	8	10	13	16	19	25	29	32	36	38	35	40	42
CUT-OFF QUILL (D x L) 切模	(mm)	28 x 35	38 x 45	45 x 60	55 x 68	65 x 75	85 x 90	94 x 100	105 x 120	115 x 135	115 x 135	132 x 155	132 x 155	138 x 165
MAIN DIE HOLE (D x L) 母模	(mm)	37 x 75	45 x 90	60 x 100	75 x 125	100 x 140	115 x 160	125 x 175	150 x 190	160 x 220	166 x 260	166 x 240	180 x 280	195 x 280
DIES PITCH 母模中心距離	(mm)	48	57	72	87	111	129	138	165	174	180	195	195	210
PUNCH HOLE (D x L) 公模束	(mm)	30 x 83	37 x 89	42 x 100	55 x 120	70 x 135	80 x 160	84 x 180	102 x 220	102 x 220	108 x 250	108 x 250	120 x 250	138 x 250
RAM STROKE 主滑板行程	(mm)	90	100	120	140	165	200	240	260	280	300	270	320	320
FORGING POWER 壓造力	(ton)	30	45	85	115	165	250	330	460	560	650	650	750	800
PRODUCT SIZE 產品規格	(mm)	Ø8 x 20	Ø10 x 30	Ø14 x 35	Ø17 x 45	Ø20 x 50	Ø24 x 55	Ø28 x 65	Ø33 x 70	Ø36 x 80	Ø40 x 90	Ø40 x 80	Ø44 x 100	1-1/4(M30)
MAX. OUTPUT 每分鐘最大產能	(pcs/minute)	180	160	150	140	125	110	95	70	65	60	60	50	45
MAIN MOTOR 主馬達	(hp)	10	15	30	30	40	50	75	100	150	175	175	200	200
APPROX. WT. 機械重量	(ton)	7.5	10	14	20	26	40	50	62	90	105	127	135	140

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.  
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