



# JNP SERIES MULTIPLE STATION NUT PARTS FORMER

**JERN YAO**  
ENTERPRISES CO., LTD.

| SPECIFICATION 規格/機型              | MODEL | JNP     | JNP  | JNP     | JNP   | JNP      | JNP   | JNP   | JNP      | JNP   | JNP       | JNP   | JNP       | JNP   | JNP       | JNP   | JNP       | JNP   | JNP       |       |
|----------------------------------|-------|---------|------|---------|-------|----------|-------|-------|----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|
|                                  |       | 7B5S    | 7B6S | 10B5S   | 10B6S | 13B5S    | 13B6S | 13B7S | 19B5S    | 19B6S | 24B5S     | 24B6S | 30B5S     | 30B6S | 36B5S     | 36B6S | 41B5S     | 41B6S | 45B5S     | 45B6S |
| FORGING STATION 模數               |       | 5       | 6    | 5       | 6     | 5        | 6     | 7     | 5        | 6     | 5         | 6     | 5         | 6     | 5         | 6     | 5         | 6     | 5         | 6     |
| CUT-OFF DIA. MAX. 最大切斷直徑 (mm)    |       | 7       |      | 10      |       | 16       |       |       | 22       |       | 26        |       | 30        |       | 34        |       | 41        |       | 45        |       |
| CUT-OFF LENGTH MAX. 最大切斷長度 (mm)  |       | 40      |      | 45      |       | 60       |       |       | 70       |       | 80        |       | 100       |       | 140       |       | 160       |       | 180       |       |
| KICK-OUT LENGTH MAX. 後托頂出長度 (mm) |       | 40 (18) |      | 40 (20) |       | 70 (40)  |       |       | 100 (50) |       | 110 (60)  |       | 125 (80)  |       | 150 (90)  |       | 160 (100) |       | 180 (100) |       |
| P.K.O. LENGTH MAX. 前托頂出長度 (mm)   |       | 10      |      | 10      |       | 16       |       |       | 20       |       | 25        |       | 32        |       | 36        |       | 38        |       | 40        |       |
| CUT-OFF QUILL (D x L) 切模 (mm)    |       | 24 x 30 |      | 28 x 46 |       | 50 x 60  |       |       | 70 x 75  |       | 85 x 90   |       | 94 x 100  |       | 110 x 155 |       | 132 x 155 |       | 138 x 165 |       |
| MAIN DIE HOLE (D x L) 母模 (mm)    |       | 38 x 80 |      | 50 x 85 |       | 70 x 110 |       |       | 90 x 140 |       | 100 x 160 |       | 125 x 210 |       | 155 x 220 |       | 180 x 265 |       | 195 x 265 |       |
| DIES PITCH 母模中心距離 (mm)           |       | 48      |      | 60      |       | 87       |       |       | 111      |       | 126       |       | 138       |       | 174       |       | 195       |       | 210       |       |
| PUNCH HOLE (D x L) 公模束 (mm)      |       | 32 x 70 |      | 40 x 80 |       | 50 x 90  |       |       | 65 x 120 |       | 75 x 155  |       | 90 x 200  |       | 110 x 220 |       | 120 x 250 |       | 135 x 280 |       |
| RAM STROKE 主滑板行程 (mm)            |       | 100     |      | 100     |       | 140      |       |       | 175      |       | 200       |       | 250       |       | 280       |       | 300       |       | 320       |       |
| FORGING POWER 壓造力 (ton)          |       | 25      | 25   | 55      | 65    | 110      | 135   | 140   | 185      | 220   | 270       | 300   | 380       | 420   | 560       | 620   | 750       | 820   | 800       | 900   |
| MAX. OUTPUT 每分鐘最大產能 (pcs/minute) |       | 180     | 180  | 160     | 150   | 140      | 130   | 130   | 120      | 110   | 90        | 85    | 65        | 65    | 60        | 60    | 55        | 55    | 55        | 50    |
| MAIN MOTOR 主馬達 (hp)              |       | 10      | 10   | 15      | 20    | 30       | 40    | 40    | 50       | 75    | 100       | 100   | 125       | 125   | 150       | 150   | 200       | 200   | 200       | 300   |
| APPROX. WT. 機械重量 (ton)           |       | 6       | 7    | 11      | 13    | 16       | 18    | 25    | 26       | 30    | 46        | 54    | 75        | 80    | 100       | 110   | 130       | 140   | 145       | 160   |

0803-2000

- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.  
Thanks for visiting [truformequipment.com](http://truformequipment.com)**