



JNFR SERIES 5 STATION NUT FORMER

JERN YAO
ENTERPRISES CO., LTD.

SPECIFICATION 規格/機型	MODEL	JNFR 8B5S	JNFR 10B5S	JNFR 14B5S	JNFR 17B5S	JNFR 19B5S	JNFR 24B5S	JNFR 28B5S	JNFR 32B5S	JNFR 36B5S	JNFR 41B5S	JNFR 45B5S	JNFR 46B5S
FORGING STATION 模數		5											
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		8	10	14	17	19	24	28	32	36	41	45	46
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		6	8	12	13	14	18	24	28	30	40	60	60
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		10	13	18	20	25	30	35	40	45	55	60	70
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		4	5	7	8	9	12	14	16	18	24	25	25
CUT-OFF QUILL (D x L) 切模 (mm)		28 x 35	38 x 45	45 x 60	55 x 68	65 x 75	85 x 90	94 x 100	105 x 120	115 x 135	132 x 150	138 x 155	128 x 170
MAIN DIE HOLE (D x L) 母模 (mm)		37 x 42	45 x 46	62 x 60	72 x 65	80 x 72	100 x 90	120 x 105	140 x 120	160 x 136	180 x 180	195 x 240	210 x 250
DIES PITCH 母模中心距離 (mm)		37	45	62	72	80	100	120	140	160	180	195	210
PUNCH HOLE (D x L) 公模束 (mm)		25 x 67	30 x 83	42 x 100	42 x 105	48 x 120	60 x 135	72 x 160	84 x 180	96 x 210	120 x 250	120 x 250	135 x 220
RAM STROKE 主滑板行程 (mm)		60	70	80	80	90	120	140	190	200	220	240	260
FORGING POWER 壓造力 (ton)		26	40	85	110	140	240	300	400	550	700	800	900
PRODUCT SIZE 產品規格 (mm)		3/16(M5)	1/4(M6)	3/8(M8)	3/8(M10)	1/2(M12)	5/8(M16)	3/4(M18)	7/8(M22)	1(M24)	1-1/8(M27)	1-1/4(M30)	1-1/4(M30)
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		450	400	330	280	240	200	160	120	90	70	55	45
MAIN MOTOR 主馬達 (hp)		10	15	30	30	40	50	75	100	125	175	200	300
APPROX. WT. 機械重量 (ton)		4.5	6	11	14	18	24	39	54	70	100	130	145

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.
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