



# JNFP SERIES 5&6 STATION NUT FORMER



SPECIFICATION 規格/機型	MODEL	JNFP 8B5S	JNFP 10B5S	JNFP 14B5S	JNFP 14B6S	JNFP 17B5S	JNFP 17B6S	JNFP 19B5S	JNFP 19B6S	JNFP 24B5S	JNFP 24B6S	JNFP 28B5S	JNFP 32B5S	JNFP 36B5S	JNFP 38B5S	JNFP 41B5S	JNFP 45B5S
FORGING STATION 模數		5	5	5	6	5	6	5	6	5	6	5	5	5	5	5	5
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		8	10	14		17		21		26		28	33	36	38	41	45
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		6	8	13		17		20		23		26	30	40	50	80	100
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		10	13	15		20		25		30		35	40	50	60	100	105
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		6	7	8		10		12		14		16	20	22	23	34	36
CUT-OFF QUILL (D x L) 切模 (mm)		28 x 35	38 x 45	45 x 60		55 x 68		65 x 75		85 x 90		94x100	105x120	115x135	115x135	132x155	138x165
MAIN DIE HOLE (D x L) 母模 (mm)		37 x 45	45 x 65	60 x 75		75 x 80		100 x 100		115 x 115		125x125	150x150	160x165	166x180	180x240	195x250
DIES PITCH 母模中心距離 (mm)		48	57	72		87		111		129		138	165	174	180	195	210
PUNCH HOLE (D x L) 公模束 (mm)		30 x 83	37 x 89	42 x 100		55 x 120		70 x 135		80 x 160		84x180	102x220	102x220	108x250	120x250	138x250
RAM STROKE 主滑板行程 (mm)		70	80	90	90	110	110	120	120	140	140	160	190	200	210	270	280
FORGING POWER 壓造力 (ton)		30	45	85	95	115	130	165	185	250	280	320	420	550	620	740	800
PRODUCT SIZE 產品規格 (mm)		3/16(M5)	1/4(M6)	3/8(M8)	3/8(M8)	3/8(M10)	3/8(M10)	1/2(M12)	1/2(M12)	5/8(M16)	5/8(M16)	3/4(M18)	7/8(M22)	1(M24)	1(M24)	1-1/8(M27)	1-1/4(M30)
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		380	330	280	190	240	170	180	150	150	135	125	90	80	70	55	45
MAIN MOTOR 主馬達 (hp)		10	15	30	30	30	40	40	50	50	75	75	100	125	150	200	200
APPROX. WT. 機械重量 (ton)		7	9	12	15	16	20	20	27	33	42	46	57	80	95	125	138

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.  
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