



# JNF SERIES 6 STATION NUT FORMER



SPECIFICATION 規格/機型	MODEL	JNF 8B6S	JNF 10B6S	JNF 13B6S	JNF 14B6S	JNF 17B6S	JNF 19B6S	JNF 24B6S	JNF 28B6S	JNF 32B6S	JNF 36B6S	JNF 41B6S	JNF 46B6S	
FORGING STATION 模數		6												
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		8	10	13	14	17	19	24	28	32	36	41	46	
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		6	8	10	12	13	14	18	24	28	30	40	60	
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		10	13	15	18	20	25	30	35	40	45	55	60	
CUT-OFF QUILL (D x L) 切模 (mm)		37x45	45x55	55x65	62x75	72x80	80x90	100x110	120x130	140x150	160x170	180x180	210x210	
MAIN DIE HOLE (D x L) 母模 (mm)		37x42	45x46	55x50	62x60	72x65	80x72	100x90	120x105	140x120	160x136	180x180	210x210	
DIES PITCH 母模中心距離 (mm)		37	45	55	62	72	80	100	120	140	160	180	210	
PUNCH HOLE (D x L) 公模束 (mm)		25x67	30x83	37x89	42x100	42x105	48x120	60x135	72x160	84x180	96x210	120x250	138x250	
RAM STROKE 主滑板行程 (mm)		60	70	70	80	80	90	120	140	160	180	200	240	
FORGING POWER 壓造力 (ton)		30	45	85	100	125	165	255	330	440	600	780	1000	
PRODUCT 產品	(inch)	#8	#10, 1/4	#12, 5/16	3/8	3/8	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	
	(mm)	M5	M6	M8	M8	M10	M12	M16	M18	M22	M24	M27	M30	
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		340	280	230	220	205	180	135	120	100	80	60	45	
MAIN MOTOR 主馬達 (hp)		10	15	25	30	30	40	50	75	100	150	175	300	
APPROX. WT. 機械重量 (ton)		5	6.5	9	12	14.5	18	27	38.5	54	72	110	152	

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.  
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