



JNF SERIES 5 STATION NUT FORMER



SPECIFICATION 規格/機型	MODEL	JNF 8B5S	JNF 10B5S	JNF 13B5S	JNF 14B5S	JNF 17B5S	JNF 19B5S	JNF 24B5S	JNF 28B5S	JNF 32B5S	JNF 36B5S	JNF 41B5S	JNF 46B5S	
FORGING STATION 模數		5												
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		8	10	13	14	17	19	24	28	32	36	41	46	
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		6	8	10	12	13	14	18	24	28	30	40	60	
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		10	13	15	18	20	25	30	35	40	45	55	60	
CUT-OFF QUILL (D x L) 切模 (mm)		37x45	45x55	55x65	62x75	72x80	80x90	100x110	120x130	140x150	160x170	180x180	210x210	
MAIN DIE HOLE (D x L) 母模 (mm)		37x42	45x46	55x50	62x60	72x65	80x72	100x90	120x105	140x120	160x130	180x180	210x210	
DIES PITCH 母模中心距離 (mm)		37	45	55	62	72	80	100	120	140	160	180	210	
PUNCH HOLE (D x L) 公模束 (mm)		25x67	30x83	37x89	42x100	42x105	48x120	60x135	72x160	84x180	96x210	120x250	138x250	
RAM STROKE 主滑板行程 (mm)		60	70	70	80	80	90	120	140	160	180	200	240	
FORGING POWER 壓造力 (ton)		26	40	75	85	110	140	235	300	400	550	700	900	
PRODUCT 產品	(inch)	#8	#10, 1/4	#12, 5/16	3/8	3/8	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	
	(mm)	M5	M6	M8	M8	M10	M12	M16	M18	M22	M24	M27	M30	
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		360	300	250	230	220	190	145	130	110	90	70	50	
MAIN MOTOR 主馬達 (hp)		10	15	20	30	30	40	50	75	100	125	175	300	
APPROX. WT. 機械重量 (ton)		4	5	7	10	12	15	22.5	35	50	65	95	135	

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.
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