



# JBF SERIES 5-DIE 5-BLOW BOLT FORMER



SPECIFICATION 規格/機型	MODEL	JBF 7B5S	JBF 10B5S	JBF 10B5SL	JBF 13B5S	JBF 13B5SL	JBF 13B5SXL	JBF 17B5S	JBF 17B5SL	JBF 17B5SXL	JBF 19B5S	JBF 19B5SL	JBF 19B5SXL	JBF 19B5SLL	JBF 19B5SUL
FORGING STATION 模數		5													
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		5	8		10			12			15				
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		55	70	105	105	130	180	135	180	230	140	185	240	310	400
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		45	60	90	90	120	175	115	175	225	120	180	225	280	325
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		10	13	20	20	23	30	20	30	36	26	30	35	60	60
CUT-OFF QUILL (D x L) 切模 (mm)		20 x 30	28 x 46	28 x 46	35 x 56	38 x 79	38 x 79	40 x 65	40 x 80	40 x 80	46 x 80	46 x 80	60 x 100	60 x 100	65 x 100
MAIN DIE HOLE (D x L) 母模 (mm)		38 x 60	50 x 65	50 x 105	60 x 105	70 x 135	70 x 185	70 x 135	80 x 185	80 x 240	80 x 123	93 x 190	93 x 240	93 x 294	93 x 350
DIES PITCH 母模中心距離 (mm)		48	60		87			93			114				
PUNCH HOLE (D x L) 公模束 (mm)		32 x 60	40 x 80	40 x 110	45 x 110	45 x 111	45 x 130	50 x 111	50 x 130	50 x 190	60 x 120	60 x 170	60 x 200	60 x 232	60 x 250
RAM STROKE 主滑板行程 (mm)		100	120	150	150	200	250	180	250	360	200	270	360	420	500
FORGING POWER 壓造力 (ton)		25	45	50	80	85	90	105	105	110	145	160	170	170	175
PRODUCTS 產品	SIZE 尺寸	3/16(M4)	1/4 (M6)		5/16 (M8)			3/8 (M10)			1/2 (M12)				
	MAX. L 最長長度 (mm)	40	50	75	75	100	150	100	150	200	100	150	200	250	300
	MIN. L 最短長度 (mm)	10	12	16	16	20	30	16	30	50	25	40	50	50	100
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		240	240	200	200	180	160	180	150	100	140	110	90	80	70
MAIN MOTOR 主馬達 (hp)		10	15	20	30	30	40	40	40	40	50	50	75	75	75
APPROX. WT. 機械重量 (ton)		5.3	9	10	14	16	20	19	21	25	25	29	34	38	42

P2-1

0803-2000

- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.  
Thanks for visiting [truformequipment.com](http://truformequipment.com)**