



JBF SERIES 4-DIE 4-BLOW BOLT FORMER



SPECIFICATION 規格/機型	MODEL	JBF 5B4S	JBF 7B4S	JBF 10B4S	JBF 10B4SL	JBF 13B4S	JBF 13B4SL	JBF 13B4SXL	JBF 13B4SUL	JBF 17B4S	JBF 17B4SL	JBF 17B4SXL	JBF 17B4SUL	JBF 19B4S	JBF 19B4SL	JBF 19B4SXL	JBF 19B4SLL	JBF 19B4SUL	
FORGING STATION 模數		4																	
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		3	5	8		10				12				15					
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		35	55	70	105	105	130	180	220	135	180	230	350	140	185	240	310	400	
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		32	45	60	90	90	120	175	215	115	175	225	325	120	180	225	280	325	
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		8	10	13	20	20	23	30	34	20	30	36	60	26	30	35	60	60	
CUT-OFF QUILL (D x L) 切模 (mm)		18x25	20x30	28x46	28x46	35x56	38x79	38x79	38x79	40x66	40x80	40x80	40x80	46x80	46x80	60x100	60x100	65x100	
MAIN DIE HOLE (D x L) 母模 (mm)		28x45	38x60	50x65	50x105	60x105	70x135	70x185	70x240	70x135	80x185	80x240	80x330	80x123	93x190	93x240	93x294	93x350	
DIES PITCH 母模中心距離 (mm)		36	48	60		87				93				114					
PUNCH HOLE (D x L) 公模束 (mm)		24x45	32x60	40x80	40x110	45x110	45x111	45x130	45x175	50x111	50x130	50x190	50x200	60x120	60x170	60x200	60x232	60x250	
RAM STROKE 主滑板行程 (mm)		80	100	120	150	150	200	250	350	180	250	360	460	200	270	360	420	500	
FORGING POWER 壓造力 (ton)		10	20	40	40	65	65	70	70	85	85	90	90	120		130			
PRODUCTS 產品	SIZE 尺寸	1/8(M3)	3/16(M4)	1/4(M6)		5/16(M8)				3/8(M10)				1/2(M12)					
	MAX. LENGTH 最長長度 (mm)	25	40	50	75	75	100	150	200	100	150	200	300	100	150	200	250	300	
	MIN. LENGTH 最短長度 (mm)	HEX. 外六角螺絲		SOCKET 強力螺絲															
		8	10	12	16	16	20	30	40	16	30	50	100	20	40	50	50	100	
		10	12	16	20	20	25	40	40	20	40	50	100	25	40	50	50	100	
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		250	300	300	240	240	200	180	140	200	175	110	80	170	125	100	90	80	
MAIN MOTOR 主馬達 (hp)		5	10	15	15	20	30	30	30	30	40	40	40	50	50	50	50	50	
APPROX. WT. 機械重量 (ton)		2	4.3	7.5	8.5	12	14	16.5	19	17.5	20	24	30	23	25	30	31	33	

P2-1

0803-2000

- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.
Thanks for visiting truformequipment.com**