



JBF SERIES 3-DIE 3-BLOW BOLT FORMER

JERN YAO
ENTERPRISES CO., LTD.

SPECIFICATION 規格/機型	MODEL	JBF 7B3S	JBF 10B3S	JBF 10B3SL	JBF 13B3S	JBF 13B3SL	JBF 13B3SXL	JBF 17B3S	JBF 17B3SL	JBF 17B3SXL	JBF 17B3SUL	JBF 19B3S	JBF 19B3SL	JBF 19B3SXL	JBF 19B3SUL		
FORGING STATION 模數		3															
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		5	8		10			12				15					
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		55	70	105	94	130	180	105	180	230	350	140	185	240	400		
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		45	60	90	76	120	175	90	175	225	325	120	180	225	325		
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		10	13	20	17	23	30	20	30	36	60	26	30	35	60		
CUT-OFF QUILL (D x L) 切模 (mm)		20x30	28x46	28x46	35x56	38x79	38x79	40x66	40x80	40x80	40x80	46x80	46x80	60x100	65x100		
MAIN DIE HOLE (D x L) 母模 (mm)		38x60	50x65	50x105	60x85	70x135	70x185	70x95	80x185	80x240	80x330	80x123	93x190	93x240	93x350		
DIES PITCH 母模中心距離 (mm)		48	60		87			93				114					
PUNCH HOLE (D x L) 公模束 (mm)		32x60	40x80	40x110	45x90	45x111	45x130	50x102	50x130	50x190	50x200	60x120	60x170	60x200	60x250		
RAM STROKE 主滑板行程 (mm)		100	120	150	140	200	250	160	250	360	460	200	270	360	500		
FORGING POWER 壓造力 (ton)		15	28	30	50	50	55	70	70	80	80	90	90	100	100		
PRODUCTS 產品	SIZE 尺寸	3/16(M4)		1/4(M6)		5/16(M8)			3/8(M10)				1/2(M12)				
	MAX. LENGTH 最長長度 (mm)	40	50	75	65	100	150	75	150	200	300	100	150	200	300		
	MIN. LENGTH 最短長度 (mm)	HEX. 外六角螺絲		10	12	16	14	20	30	16	30	50	100	20	40	50	100
		SOCKET 強力螺絲		12	16	20	20	25	40	20	40	50	100	25	40	50	100
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		300	300	240	240	210	180	210	175	110	80	170	125	100	80		
MAIN MOTOR 主馬達 (hp)		7-1/2	10	15	15	20	30	20	30	40	40	40	50	50	50		
APPROX. WT. 機械重量 (ton)		3.5	6	7.5	9	11.5	13	13	17	21	26.5	20	22	24	29		

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

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