



JBF SERIES 2-DIE 2-BLOW BOLT FORMER



SPECIFICATION 規格/機型	MODEL	JBF 7B2S	JBF 10B2S	JBF 10B2SL	JBF 13B2S	JBF 13B2SL	JBF 13B2SXL	JBF 17B2S	JBF 17B2SL	JBF 19B2S	JBF 19B2SL	JBF 24B2S
FORGING STATION 模數		2										
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		5	8		10			12		15		18
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		55	70	120	94	130	180	105	180	140	185	185
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		45	60	115	76	120	175	90	175	120	180	185
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		10	12	22	16	23	30	20	30	27	30	33
CUT-OFF QUILL (D x L) 切模 (mm)		20 x 30	28 x 46	28 x 46	35 x 56	38 x 79	38 x 79	40 x 66	40 x 66	46 x 80	46 x 80	60 x 100
MAIN DIE HOLE (D x L) 母模 (mm)		38 x 60	50 x 65	50 x 123	60 x 85	70 x 135	70 x 185	70 x 95	80 x 185	80 x 123	93 x 190	100 x 195
DIES PITCH 母模中心距離 (mm)		48	60		87			93		114		126
PUNCH HOLE (D x L) 公模架 (mm)		32 x 60	40 x 80	40 x 100	45 x 90	45 x 111	45 x 130	50 x 102	50 x 130	60 x 120	60 x 170	70 x 160
RAM STROKE 主滑板行程 (mm)		100	120	180	140	200	250	160	250	200	270	280
FORGING POWER 壓造力 (ton)		12	25	25	40	45	45	55	55	70	70	130
PRODUCTS 產品	SIZE 尺寸	3/16(M4)	1/4(M6)		5/16(M8)			3/8(M10)		1/2(M12)		5/8(M16)
	MAX. LENGTH 最長長度 (mm)	40	50	100	65	100	150	75	150	100	150	150
	MIN. LENGTH 最短長度 (mm)	10	12	20	14	20	30	16	30	20	40	25
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		300	300	210	240	210	180	210	175	170	125	120
MAIN MOTOR 主馬達 (hp)		7.5	10	10	15	15	20	15	20	30	30	60
APPROX. WT. 機械重量 (ton)		3	5	6.5	7.5	10	11.5	11.5	14.5	17.5	19	31

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- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

**Please call if you need further assistance.
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