



JBP SERIES MULTIPLE STATION BOLT PARTS FORMER



SPECIFICATION 規格/機型	MODEL	JBP 7B5S	JBP 7B6S	JBP 10B5S	JBP 10B6S	JBP 13B5S	JBP 13B5SL	JBP 13B6S	JBP 13B7S	JBP 19B5S	JBP 19B5SL	JBP 19B6S	JBP 19B6SL	JBP 24B5S	JBP 24B5SL	JBP 24B5SXL	JBP 24B6S
FORGING STATION 模數		5	6	5	6	5	5	6	7	5	5	6	6	5	5	5	6
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		7		10		16				18	18	18	18	23			
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		55	55	70	70	110	180	110	110	140	185	140	185	185	270	320	185
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		50(25)	50(25)	60(30)	60(30)	85(50)	170(80)	85(50)	100(50)	110(60)	160(80)	110(60)	160(80)	160(80)	230(110)	285(140)	160(80)
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		10	10	12	12	22	30	22	27	27	32	27	32	32	42	60	32
CUT-OFF QUILL (D x L) 切模 (mm)		24 x 30		28 x 55		50 x 80				60x100	60x100	60x100	70x100	75x100	75x100	75x120	75x100
MAIN DIE HOLE (D x L) 母模 (mm)		38 x 100		50 x 130		70x150	70x190	70x150	75x150	90x175	90x175	90x175	100x175	108x200	108x300	108x330	108x200
DIES PITCH 母模中心距離 (mm)		48		60		87				111			126				
PUNCH HOLE (D x L) 公模束 (mm)		32 x 90		40 x 110		50 x 130				65x150	65x180	65x150	75x200	75x180	75x230	75x232	75x180
RAM STROKE 主滑板行程 (mm)		100	100	120	120	190	250	190	230	230	280	230	280	280	360	460	280
FORGING POWER 壓造力 (ton)		25	25	55	65	110	120	135	145	185	185	220	230	270	280	300	300
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		180	160	160	150	130	120	130	110	110	100	110	85	90	65	60	85
MAIN MOTOR 主馬達 (hp)		10	10	15	20	30	40	40	40	50	75	75	100	100	100	100	100
APPROX. WT. 機械重量 (ton)		7	8	14	16	18	24	20	25	29	35	34	40	52	64	70	55

P2-1

0803-2000

- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS & SPECIFICATIONS WITHOUT NOTICE.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

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FORGING STATION 模數		5	6	5	6	5	5	6	7	5	5	6	6	5	5	5	6
CUT-OFF DIA. MAX. 最大切斷直徑 (mm)		7		10		16				18	18	18	18	23			
CUT-OFF LENGTH MAX. 最大切斷長度 (mm)		55	55	70	70	110	180	110	110	140	185	140	185	185	270	320	185
KICK-OUT LENGTH MAX. 後托頂出長度 (mm)		50(25)	50(25)	60(30)	60(30)	85(50)	170(80)	85(50)	100(50)	110(60)	160(80)	110(60)	160(80)	160(80)	230(110)	285(140)	160(80)
P.K.O. LENGTH MAX. 前托頂出長度 (mm)		10	10	12	12	22	30	22	27	27	32	27	32	32	42	60	32
CUT-OFF QUILL (D x L) 切模 (mm)		24 x 30		28 x 55		50 x 80				60x100	60x100	60x100	70x100	75x100	75x100	75x120	75x100
MAIN DIE HOLE (D x L) 母模 (mm)		38 x 100		50 x 130		70x150	70x190	70x150	75x150	90x175	90x175	90x175	100x175	108x200	108x300	108x330	108x200
DIES PITCH 母模中心距離 (mm)		48		60		87				111				126			
PUNCH HOLE (D x L) 公模夾 (mm)		32 x 90		40 x 110		50 x 130				65x150	65x180	65x150	75x200	75x180	75x230	75x232	75x180
RAM STROKE 主滑板行程 (mm)		100	100	120	120	190	250	190	230	230	280	230	280	280	360	460	280
FORGING POWER 壓造力 (ton)		25	25	55	65	110	120	135	145	185	185	220	230	270	280	300	300
MAX. OUTPUT 每分鐘最大產能 (pcs/minute)		180	160	160	150	130	120	130	110	110	100	110	85	90	65	60	85
MAIN MOTOR 主馬達 (hp)		10	10	15	20	30	40	40	40	50	75	75	100	100	100	100	100
APPROX. WT. 機械重量 (ton)		7	8	14	16	18	24	20	25	29	35	34	40	52	64	70	55

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